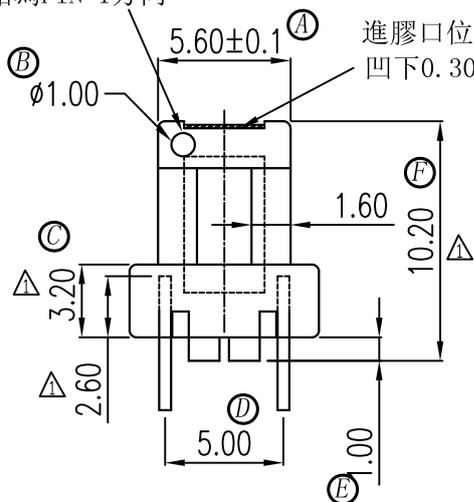
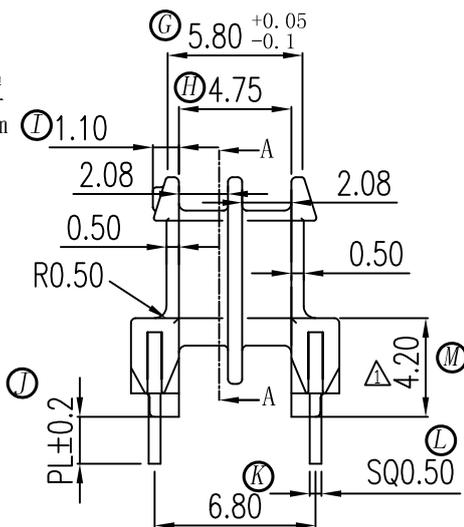


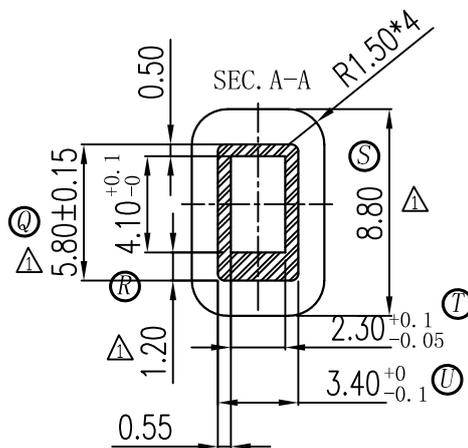
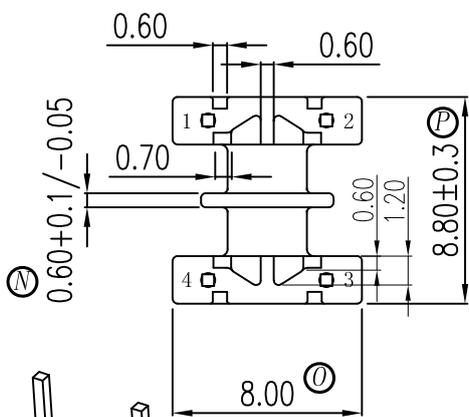
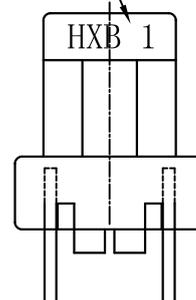
此凸點為PIN 1方向



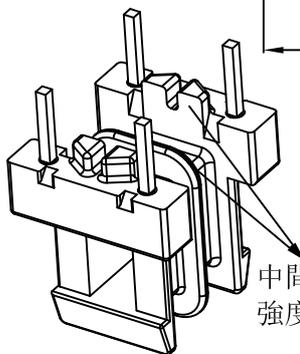
進膠口位置
凹下0.30mm



模號位置



進膠口位置
寬度2.90mm

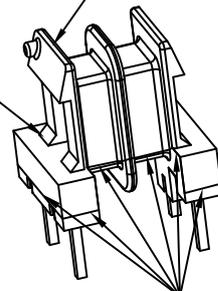


中間葉片與凸點
強度是1.00kg MIN

備註說明:

1. 材質: PM-9630
2. 強度要求: 2.00kg MIN; 葉片強度1.0kg MIN
3. 耐壓要求: 4KV/1.5mA/1分鐘
4. 焊錫溫度: 450° ± 10° 3SEC
5. 拉力: 焊後是2.5kg MIN
6. 模具狀況: 正式模

R0.50



合模線位置

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	客户确认 签回	RoHS HF															
5.60	1.00	3.20	5.00	1.00	10.20	5.80	4.75	1.10	PL	6.80	0.50	4.20	0.60	8.00	8.80	5.80	4.10	8.80	2.30	3.40			±0.1	±0.1	±0.1	±0.2	±0.1	±0.2	+0.05/-0.1	±0.2	±0.1	±0.2	±0.2	±0.3	±0.15	+0.1/-0	±0.2
REV.	REVISION RECORD													DATE	REV	REVISION RECORD					DATE																
01	C尺寸2.7改為3.2;插針深度尺寸2.1改為2.6;F尺寸9.7改為10.2; M尺寸3.7改為4.2;S尺寸8.5改為8.8;Q尺寸5.5改為5.8;R尺寸0.9改為1.2													2024/09/05	03																						
02															04																						

NAME	EE-8.3(4P)	MATERIAL	PM-9630	SCALE	3:1	ANGLE	±1°
DRAWING NO.	HX-0828	PIN MATERIAL	CP WIRE	UNIT	m/m	REV.	01
东莞市华欣塑胶制品有限公司 DONGGUAN HUAXIN PLASTIC MANUFACTURING PRODUCTS CO., LTD. TEL: 0769-86388088 86388188 86388288 FAX: 0769-86388111 http://www.hxbobbin.com E-Mail: hxbobbin@vip.163.com		TOLERANCE OF PIN DIA ±0.05		— ⊕ —		UL REC. :94V0	
		PIN TENSION LOAD kg MIN		TOLERANCE: 0<L<4: ±0.1 4<L<16: ±0.2 16<L<63: ±0.3		DATE: MAY 05 2017	
DRAWN & DRAFTED BY		LIN HUA JING		CHECKED & APPROVED BY			